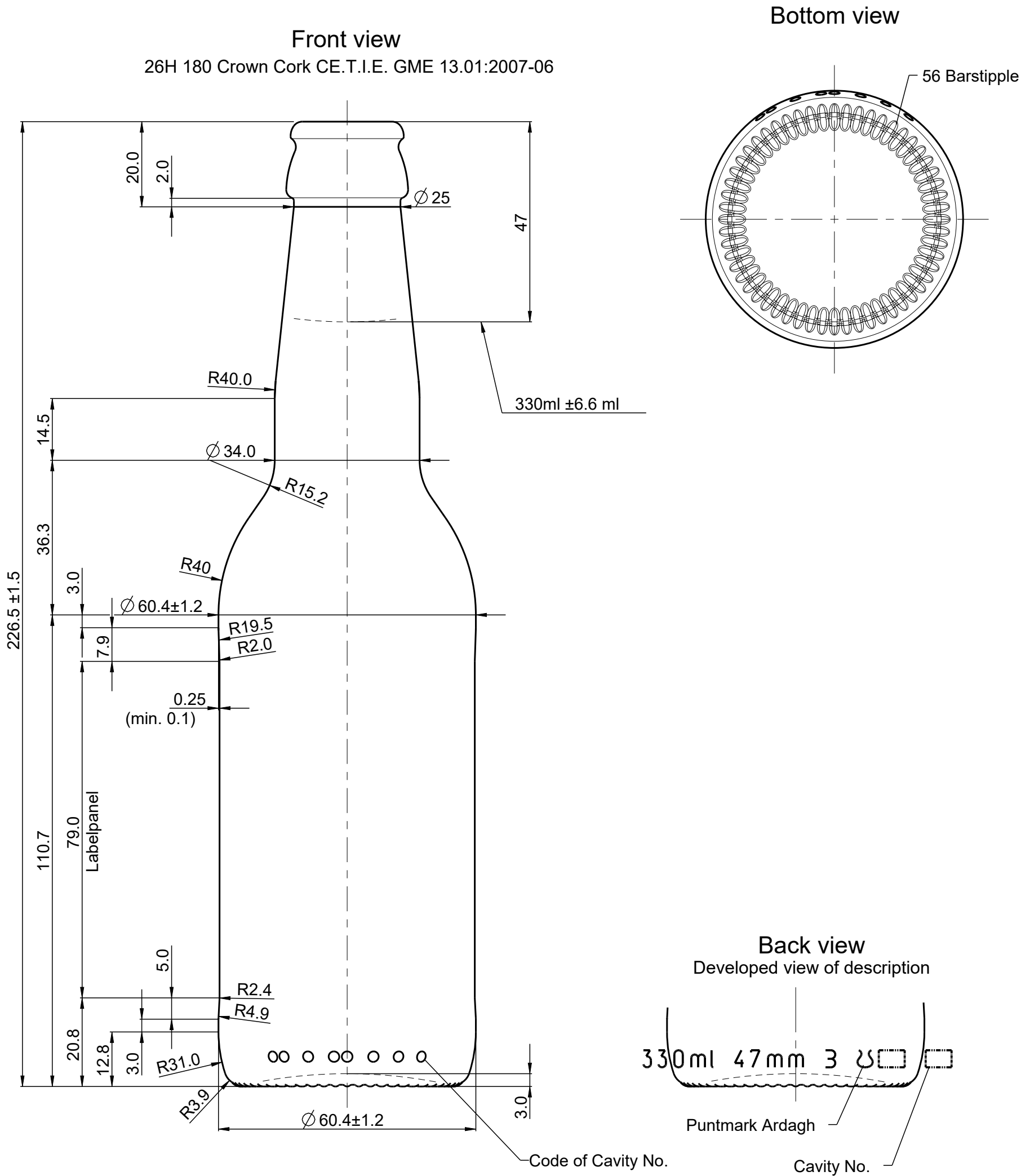


COLOUR	SAP SPEAKING NO	SAP MATERIAL NO
Standard amber	20-13715 -0	31003715
Amber (dark)	24-13715 -0	31004278
Standard green	10-13715 -0	31005103
White flint	30-13715 -0	31005082



0.4 STIPPLE HEIGHT IS INCLUDED IN ALL DIMENSIONS FROM THE BASE

Nenninhalt NOMINAL CAPACITY	330.0 ± 6.6 ml	SPECIFICATION AGREEMENTS ARE BASED ON TOLERANCED DIMENSIONS ONLY DO NOT SCALE DRAWING COPYRIGHT RESERVED, NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM ARDAGH GLASS LTD. ALL DIMENSIONS ARE IN MILLIMETERS Document supervised by SAP, cProject and Windchill PDMLink systems) Allgemeintoleranzen vollautomatisch gefertigter Flaschen gemäß DIN 6129					Product & Mould Design		ArdaghGroup 						
Randvollinhalt BRIMFUL CAPACITY	347.0 ml														
Kopfraum VACUITY	17.0 ml (5.2 %)														
Mündungsbezeichnung FINISH DESCRIPTION	26H 180 Crown Cork											Gezeichnet DESIGNER	LingemannS	Blatt SHEET	1 / 1
Mündungs-Nummer FINISH NUMBER	AF00400											Datum DATE	04.09.2014	Maßstab SCALE	1:1 (A3)
Bohrungsdurchmesser min MINIMUM THROUGH BORE	15.5 mm											Kunde CUSTOMER	Standard	Projekt PROJECT	17558
Gewicht WEIGHT NOMINAL	~220 g						Produkt Name / PRODUCT NAME								
Verwendung USAGE	NON RETURNABLE						STD Longneck HH_330_CXX_26C2								
Kohlensäuregehalt CARBONATION	max. 6.0 g CO ₂ / l	D	Add colour C30		ChemnitzK	-	14.12.2018	Alte Nummer OLD NUMBER							
Kippwinkel TILT ANGLE	16.6°	C	Add colour C10		MartaR	-	07.12.2018	Zeichnungs Nr./DRAWING NO.							
		B	Add colour C24 / updated drawing		LingemannS	-	08.02.2016	Produkt Code / PRODUCT CODE							
		A	First drawing		LingemannS	-	04.09.2014	D15739 D							
			Änderung/REVISION		Erstellt/DSG	Geprüft/CHK	Datum/DATE	13715 -0							