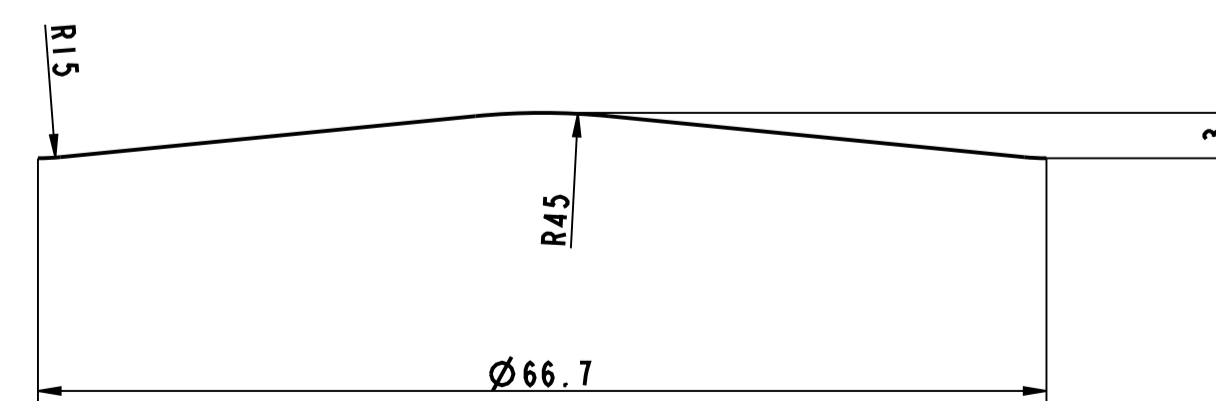
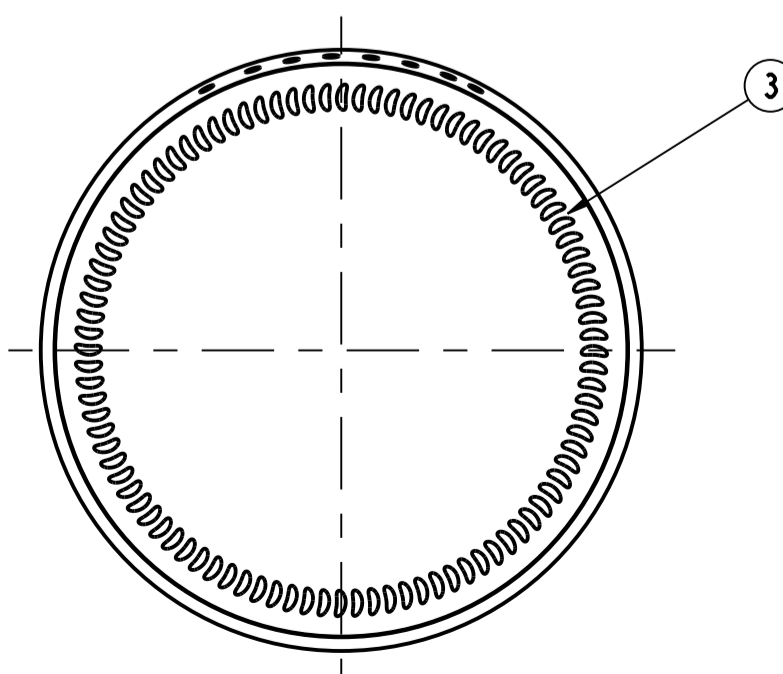
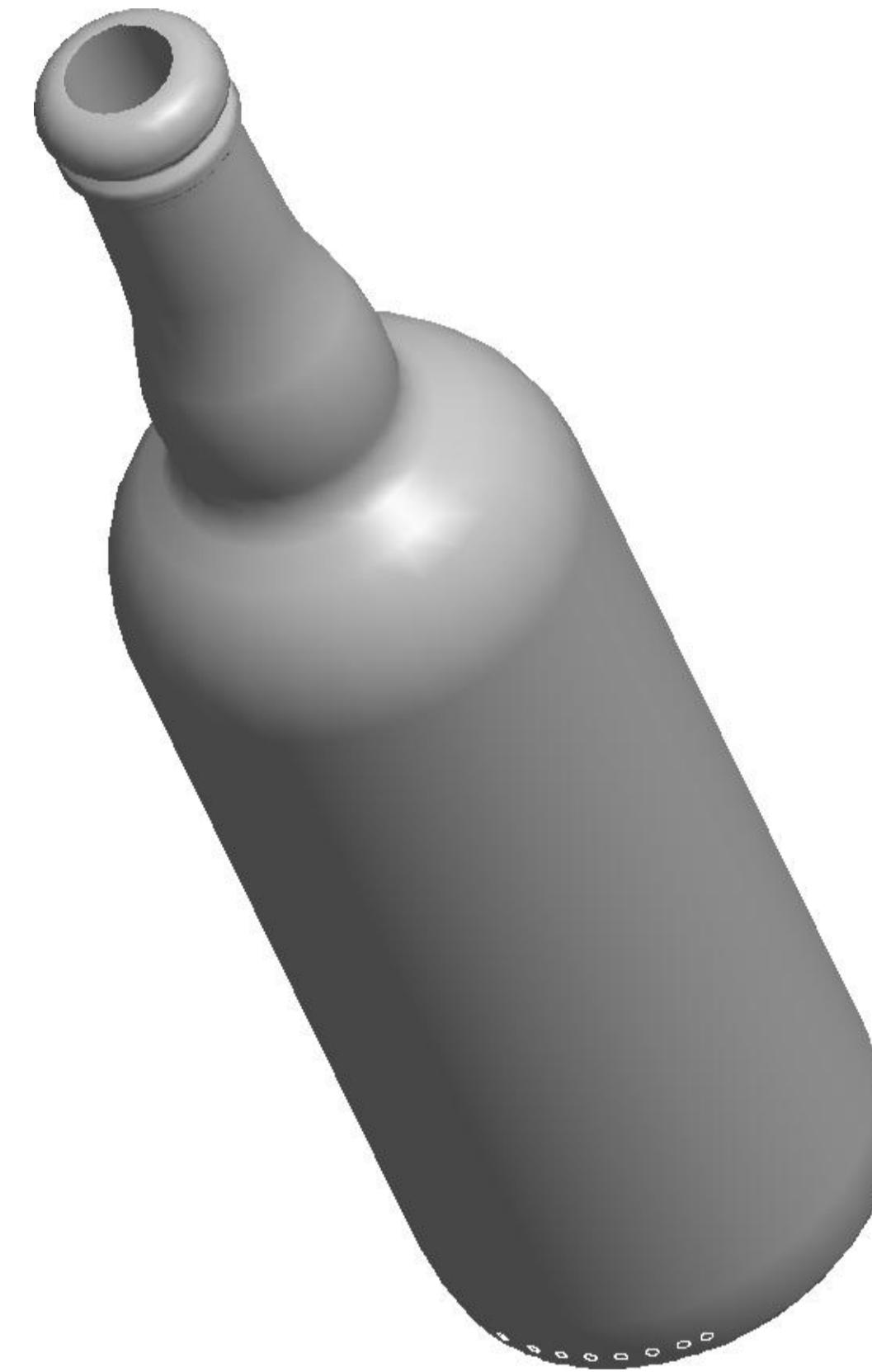
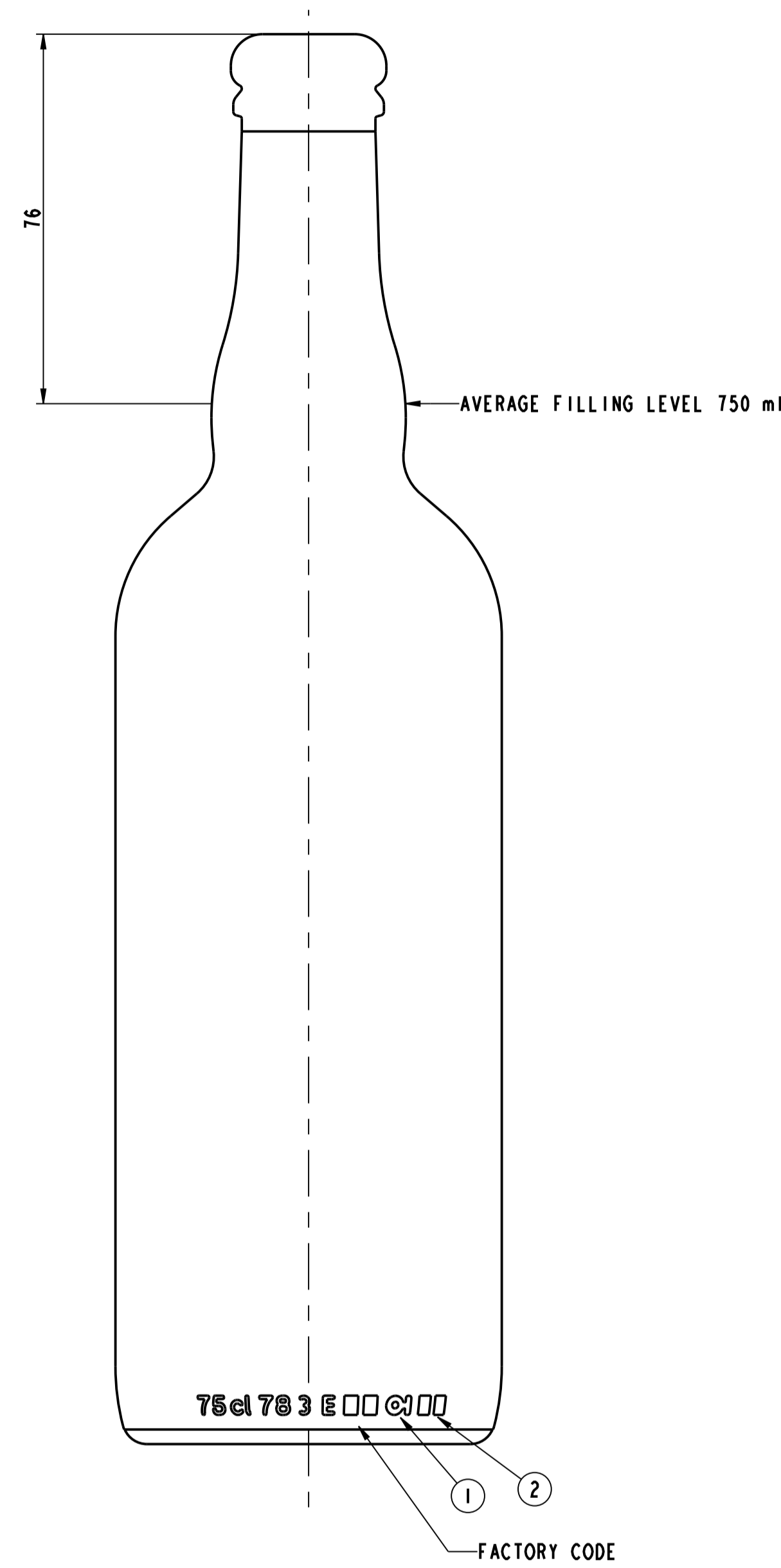
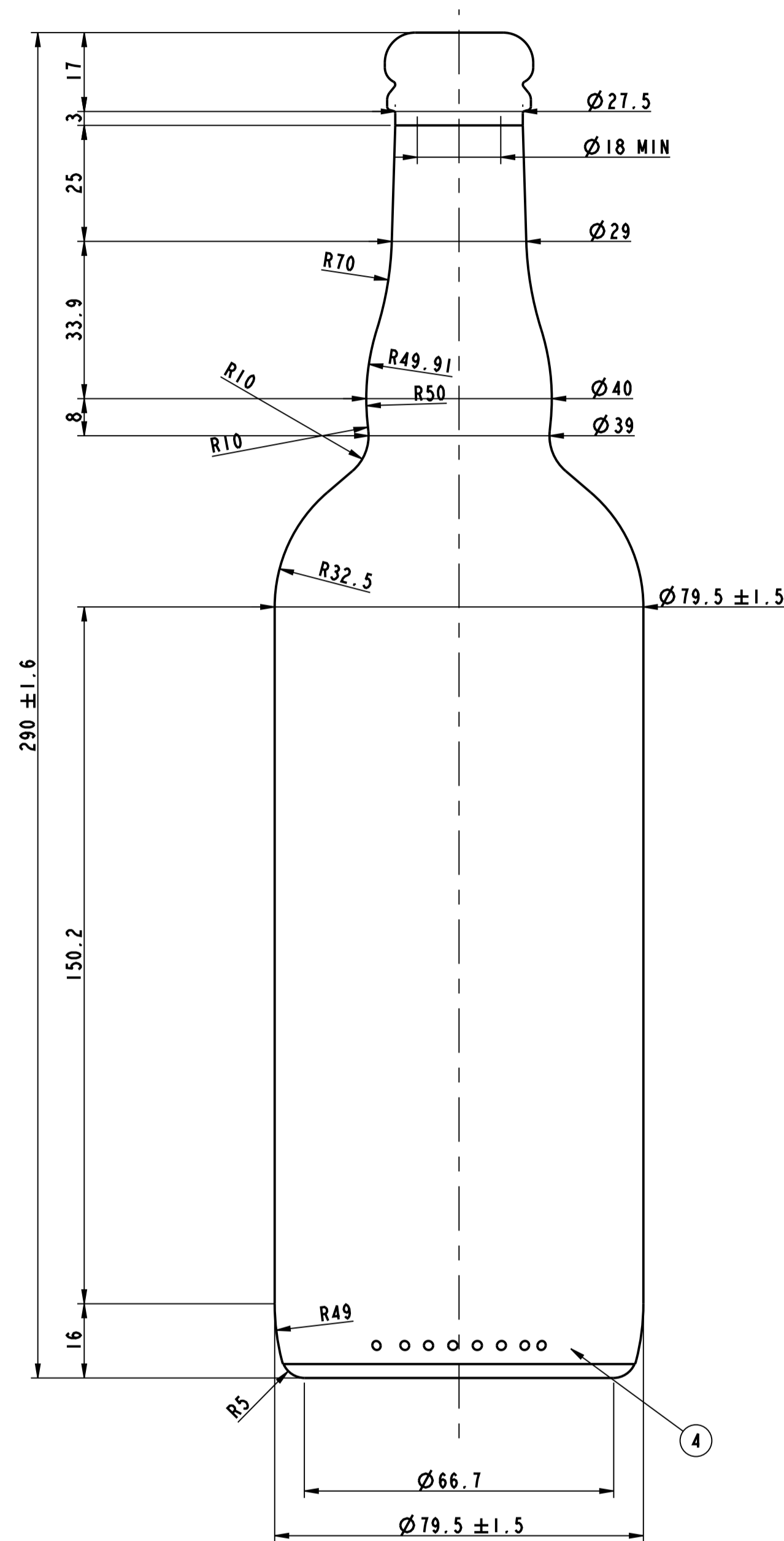


NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



PUSH-UP CONSTRUCTION
SCALE 2/1

CATEGORY BEER	TLT ANGLE 18.12°
MAX. VERTICALITY TOLERANCE 3.2 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 0581	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 18.0 mm	MAX FILLING TUBE Ø 17 mm
CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
780ml ± 3.5ml	
CONTAINER RATED CAPACITY (FILLPOINT)	
750ml ± 3.5ml	
CONTAINER WEIGHT	
565g APPROX.	
FINISH DESIGNATION NL.32.SPECIAL.H170.0581	MAX GAS VOLUME
PROCESS RETURNABLE YES	DESIGN REF.

750 ml BEER RB

DESIGNER: WGAD DATE: 08-01-09

CHECKED: DATE:

DRAWING NUMBER: 080251 MOULD/SAP NUMBER: 004711

1 : TRADEMARK
2 : CAVITY No.
3 : STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
4 : CAVITY CODE

SCALE 1:1

No	DATE	REVISIONS	DESIGN/CHECK
1	06/03/14	HEEL LETTERING CHANGED	SK