Technological cork

44x25,5 mm



Technical datasheet

PRODUCT DESCRIPTION

Produced by individual moulding, using sterilized micro-granules with very low density to provide a perfect seal, high flexibility and organoleptic neutrality.

Our cork stoppers offer excellent sealing, homogeneity and elasticity and can be used on beer, wine and sparkling wines.

MAIN CHARACHTERISTICS

- Natural, recyclable, biodegradable and reusable product derived from a renewable resource;
- Guaranteed organoleptic and sensorial neutrality (TCA guaranteed below detection thresholds);
- Excellent flexibility and elasticity, allowing for easy compression and excellent dimensional recovery and sealing properties.;
- Excellent sealing capacity at high pressure;
- Easy extraction;
- Low absorption levels;
- High homogeneity and structural stability;
- FSC available on request.

TECHNICAL SPECIFIFCATIONS

Characteristic		Specification	Method
Dimensional	Length	NV ± 0.5 mm	NP ISO 9727-1/IM 21
	Diameter	NV ± 0.3 mm	NP ISO 9727-1/IM 21
Physical	Apparent density	180 ± 40 Kg/m3	NP ISO 9727-2 / IM 21
	Moisture content	4 – 8 %	NP ISO 9727-3 / IM 13
Mechanical	Compression strength	70 +/- 30 daN	NP 2803-3 / IM 20
	Dimensional recovery	≥ 96 %	ISO 9727-4/IM 18
	Cutting tension	7 daN / cm²	NP 2803-5 / IM 19
	Torsion angle	≥ 35 °	NP 2803-5 / IM 19
Performance	Extraction strength	25 ± 10 daN	ISO 9727-5/IM 18
	Liquid seal capability	Absence of leakage at 1.2 bar	ISO 9727-6/IM 01
	Resistance to boiling water	No disaggregation	NP 2803-7 / IM 02
	Water absorption at 50°C	≤ 20 %	IM 16
Chemical	Microbiology test	≤ 4 colonies / cork stopper	NP ISO 10718 / IM 24
	Residual peroxide	< 0,2 mg / cork stopper	NP 4502 / IM 22
	Solid residues	< 1 mg / cork stopper	NP ISO 9727-7 / IM 15
Organoleptical	Sensory analysis	Absence of strange odours	ISO 22308 / IM 05
	2,4,6-TCA	≤QL	ISO 20752 / IM 25
	2,3,4,6-TeCA	≤DL	IM 26 - Internal method
	PCA	≤DL	developed for detection
	2,4,6-TBA	≤DL	and quantification of
	Geosmin	≤DL	haloanisoles and geosmin.

IM – Internal method; DL and QL – Detection Limit and Quantification Limit by SPME/GC/MS calculated by internal method available under request. Note: These specifications are guaranteed at factory exit and may be changed without previous notice.

FOOD STANDARDS

All our cork stoppers are manufactured according to the International Code of Cork Stoppers Manufacturing Practices and comply with current regulations and legislation (European and FDA- Food and Drug Administration) for products in contact with foodstuffs.

RECOMMENDATIONS

Cork stoppers should be used within 6 months of the manufacture date and kept in their original packaging until required for use. Store in a clean, ventilated and odourless place, away from chlorine products, and with a stable temperature between 15-20°C and a 40-70% humidity.