



TECHNICAL SPECIFICATIONS WIREHOOD

Doc. Nr.:1BORMI8L REV 03 ING 19.03.26

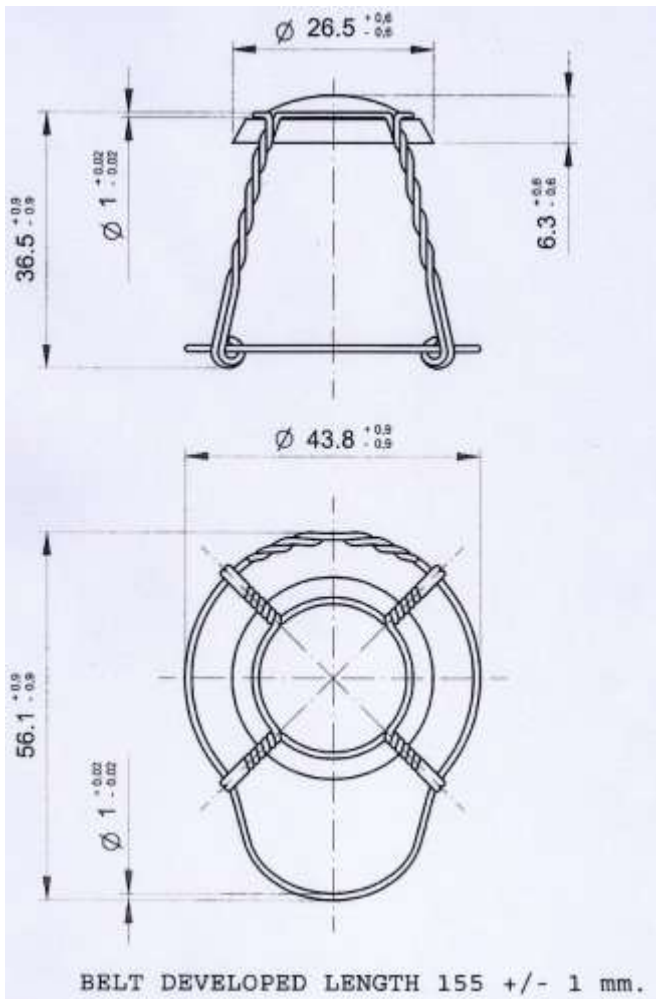
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FINISHED PRODUCT

CUSTOMER: BERLIN PACKAGING UK LTD
ICAS Product code: 1BORMI8L
Customer Product code: WH2003

DIMENSIONAL CHARACTERISTICS



WIREHOOD MINI

FOOD SAFETY

Produced in accordance with GMP (Good Manufacturing Practices);

MATERIAL CODE FOR DISPOSAL: FE 40

PACKAGING

SPI 44

RAW MATERIAL

Body and belt wire:

- **MATERIAL AND APPLICATION FIELD:** Galvanized mild steel wire for the production of wirehoods
- **PURITY:** Minimum 99.5% of pure zinc
- **ZINC COATING:** Min. 35g/m²
- **THICKNESS OF LACQUER COAT:** min. 10 μ m
- **DIAMETER:** 1.00 mm \pm 0.02
- **BREAKING POINT:** 320-450 N/mm² (determined according to ISO 6892-1)
- **ELONGATION:** minimum 16% (length of sample: 150 mm/ determined according to ISO 6892-1)
- **TWISTS ON DOUBLE WIRE:** minimum 44 (length of sample: 210 mm)

COLOUR OF THE WIRE: GOLD

Disc:

- **MATERIAL:** Electrolytic tin-plated metal sheet
- **QUANTITY OF NOMINAL TIN:** 2,8 gr/m²(min. 2,3 gr/m²) on both surfaces
- **HARDNESS OF THE MATERIAL:** scale TS260-TS275
- **THICKNESS:** 0.225 mm \pm 0.01
- **TYPE OF PRINT:** Offset or digital.

Diameter: 30,5 mm



The colors you see are purely indicative