

TECHNICAL SPECIFICATIONS

WIREHOOD

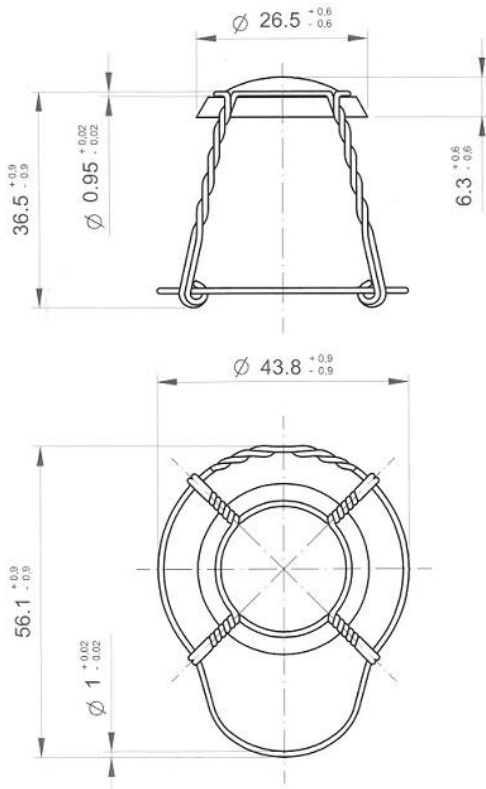
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FINISHED PRODUCT

DIMENSIONAL CHARACTERISTICS



BELT DEVELOPED LENGTH 155 +/- 1 mm.

WIREHOOD MINI FOOD SAFETY

-Produced in accordance with GMP(Good Manufacturing Practices);
- Raw material migration tests are performed in a 15%-ethanol Solution. The results comply with M.D. of the 21/03/73.

RAW MATERIAL

Body and belt wire:

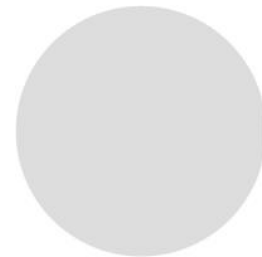
- **MATERIAL AND APPLICATION FIELD:** Galvanized mild steel wire for the production of wirehoods
- **PURITY:** Minimum 99.5% of pure zinc
- **ZINC COATING:** Min. 35g/m²
- **THICKNESS OF LACQUER COAT:** about 15 μ m
- **DIAMETER:** 1.00 mm \pm 0.02
- **BREAKING POINT:** 320-450 N/mm² (determined according to ISO 6892-1)
- **ELONGATION:** minimum 23 % (length of sample: 150 mm/ determined according to ISO 6892-1)
- **TWISTS ON DOUBLE WIRE:** minimum 55 (length of sample: 210 mm)

COLOUR OF THE WIRE: TRANSPARENT

Disc:

- **MATERIAL:** Electrolytic tin-plated metal sheet
- **QUANTITY OF NOMINAL TIN:** 2,8 gr/m²(min. 2,3 gr/ m²) on both surfaces
- **HARDNESS OF THE MATERIAL:** TS275 scale; 53-61 Rockwell
- **THICKNESS:** 0.225 mm \pm 0.01
- **TYPE OF PRINT:** Offset or digital.

Diameter: 30,5 mm



The colors you see are purely indicative

PACKAGING

SPI 44