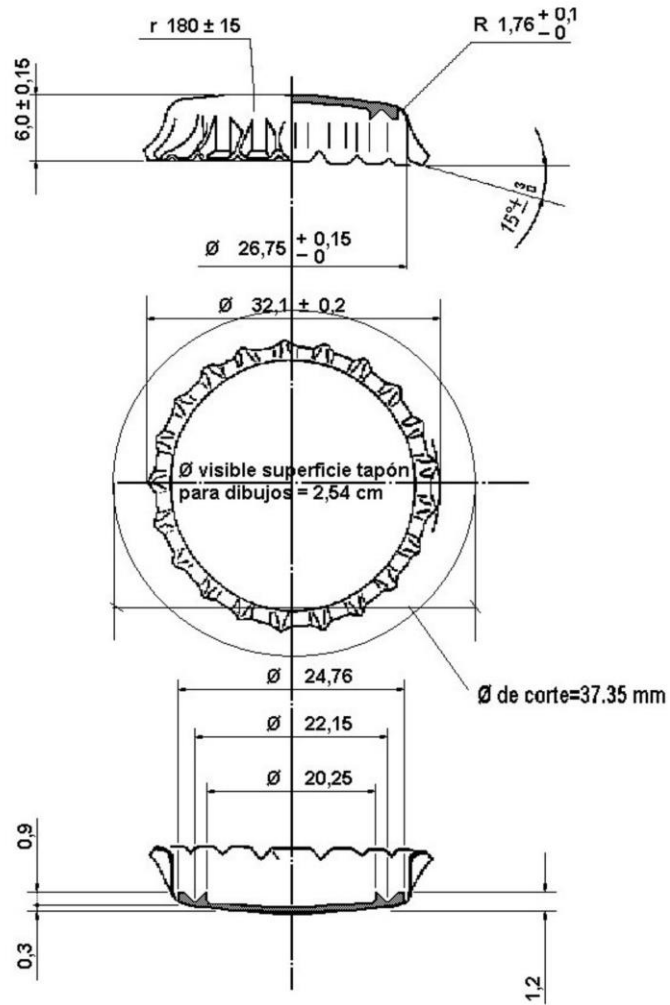


TECHNICAL SPECIFICATIONS FOR 26 MM PRY OFF CROWN CAP
(08.05.2020)



1. Material

Product	ETP		TFS	
Temper:	0.22 mm TH 435 <thickness<0.25 TH415 Rockwell (61 ± 4 HR 30T)	0.20 ± 0.02 mm TH 460 Rockwell (61 ± 4 HR 30T)	0.22 mm TH 435 0.22 <thickness<0.25 TH415 Rockwell (61 ± 4 HR 30T)	0.20 ± 0.02 mm TH 460 Rockwell (61 ± 4 HR 30T)
Coating protection on the steel sheet:	Tin coat: 2.8/2.8 grs/m ² (E1/E1)		Chrome coat: 50 – 140 mg/m ²	

2. Shell dimension

Crown internal diameter d1 + 0,15	Crown external diameter d2 ± 0,2	Crown Height h ± 0,15	Radius r ± 15	Metal thickness ± 0,02	N° teeth
26,75	32,1	6	180	0.22-025 0.20	21

3. Liner

- Type: PVC, PVC free or Oxygen Scavenger (Svelon, SvelOX)
- Profile: 916
- Weight: depending on type of compound

4. Outside

- One of two options: Enamel / Base varnish: modified epoxy
- INKS
- Over print varnish: Acrylic or polyester

5. Use

- Suitable for closing bottles according UNE 126-401-92 or similar. For use on mineral water, carbonated soft drinks, beer and fruit juices.
- Pasteurisation resistant (approx. 20 min. at 62°C) and hot fill (Approx. 70°C with cooling).

- Crimping diameter: 28,57 ÷ 28,83 mm, at total force of 400 kp.
- Internal pressure retention: min. 7 bar (without any thermal treatment).
- Food grade: EU and FDA compliant.
- Use within 6 months after delivery.

6. Warehouse

The crown corks should be kept in their boxes, sealed, in a covered and ventilated place, sheltered from direct sunlight and moisture and away from sources of odors that could be transmitted to the crown cork (storage conditions: >15°C, < 30°C).

7. Boxes

10.000 - 10.500 units / box