

GLASS IS LIFE™

O-I makers of pure, sustainable, brand-building glass packaging

O-I GLASSPACK GmbH & co. KG

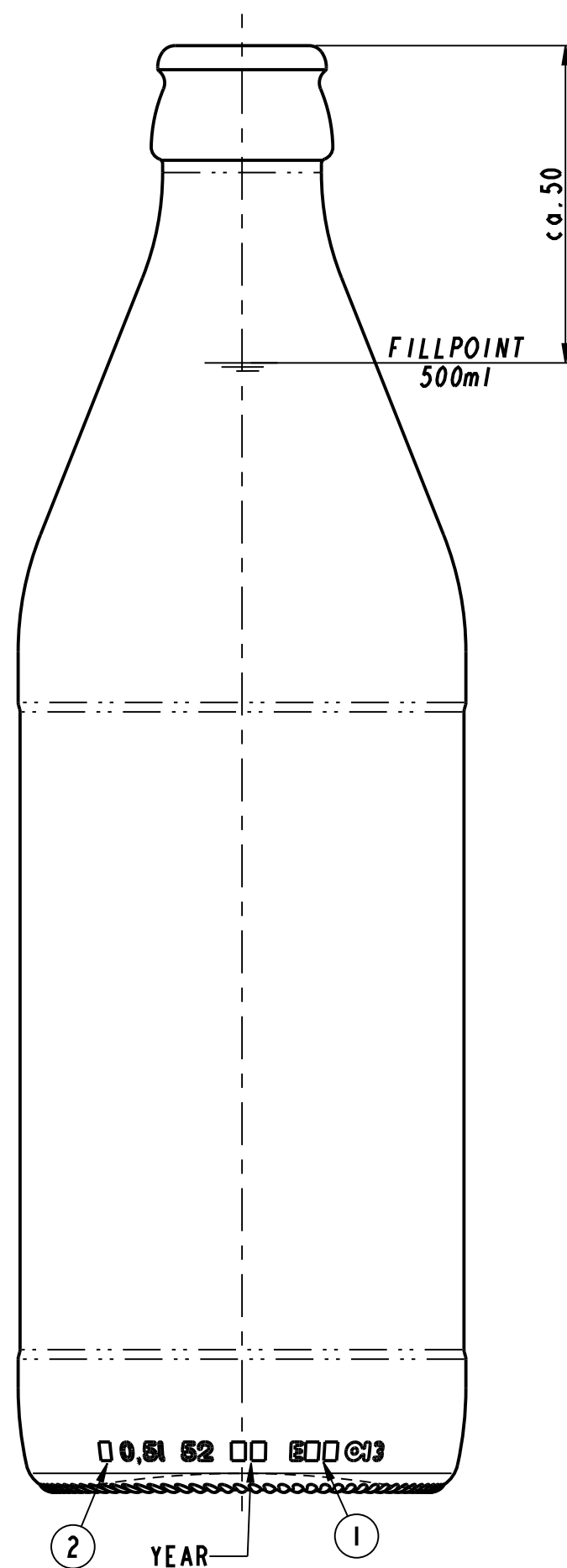
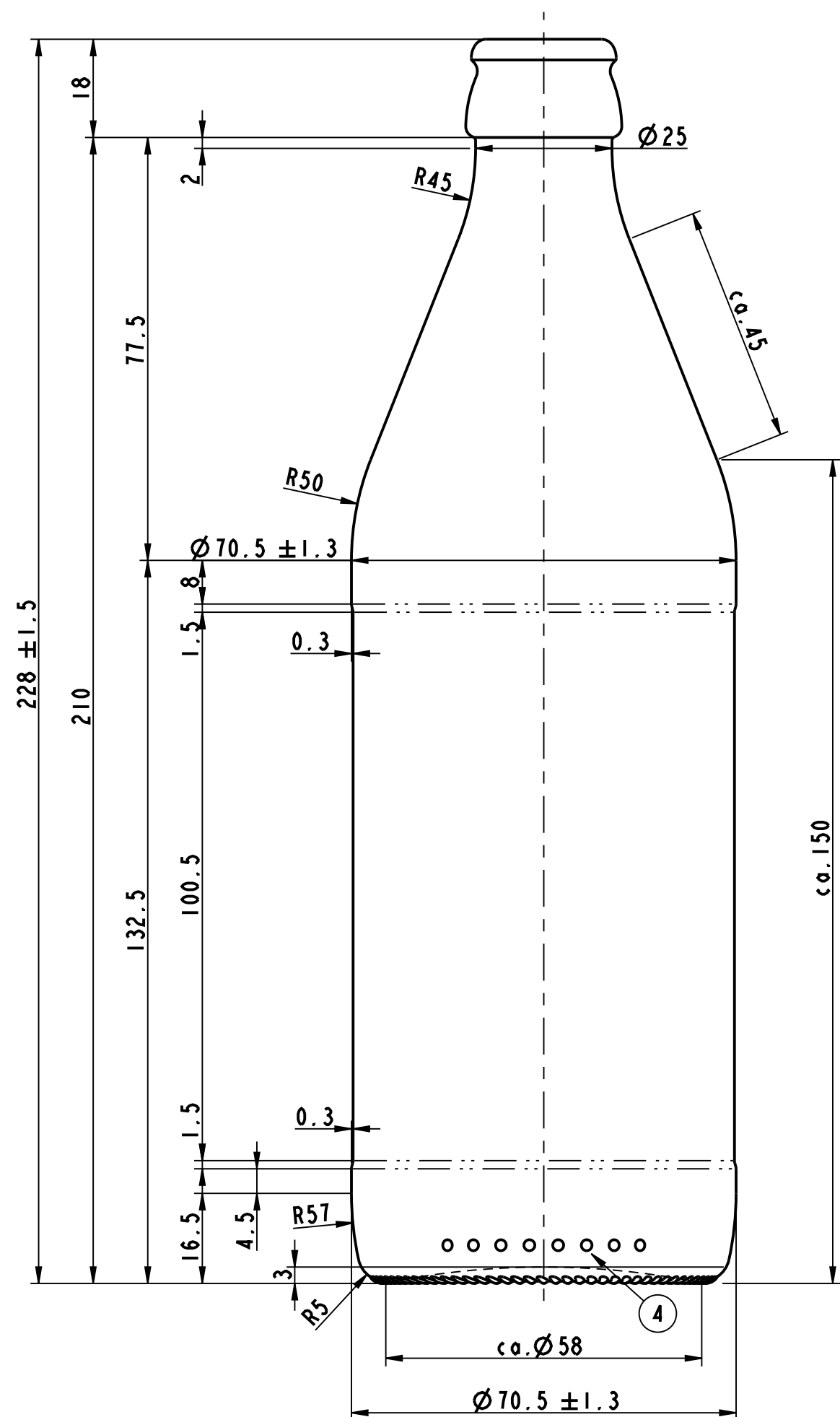
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**CONTAINER & MOULD ENGINEERING
EUROPE**

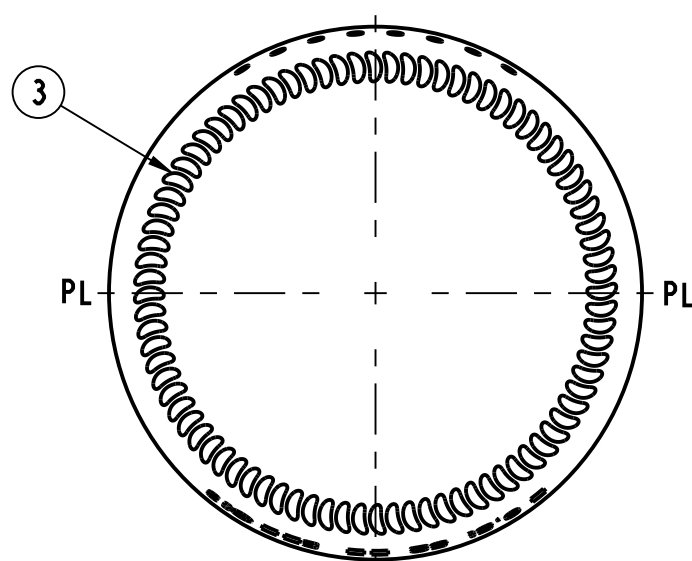
NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



This measure is only to approach the adjustment of the filling machine: binding is the brimful capacity



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

CATEGORY BEER	TLT ANGLE 18.86°
MAX. VERTICALITY TOLERANCE 2.6 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 4459	FINISH REF. DIN 6094 / 1 - A - 26 1998-02
MINIMUM THROUGH BORE 15.1 mm	MAX FILLING TUBE Ø 15 mm
CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
520ml ± 10ml	
CONTAINER RATED CAPACITY (FILLPOINT)	
500ml	
CONTAINER WEIGHT	
min. 345g	
FINISH DESIGNATION DE.26.DIN 6094 / 1.H180.4459	MAX GAS VOLUME 6,5 g CO2/l
PROCESS RETURNABLE YES	DESIGN REF. EU 4945

**STANDARD
0,5l Euro Beer**

DESIGNER	B.S.	DATE	01/03/11
CHECKED		DATE	
DRAWING NUMBER 110210	MOULD/SAP NUMBER 110210		

No	DATE	REVISIONS	DESIGN/CHECK
	9.3.2016	ADDED MOULD/SAP NUMBER	DV
3	13.04.2012	FINISH, MAX GAS VOLUME AND RETURNABLE CHANGED	B.S.
2	18.04.2011	FINISH CHANGED	B.S.
1	22.03.2011	WEIGHT AND DIAMETER CHANGED	B.S.