# **Technological cork**

38x25,5 mm



## **Technical datasheet**

### PRODUCT DESCRIPTION

Produced by individual moulding, using sterilized micro-granules with very low density to provide a perfect seal, high flexibility and organoleptic neutrality.

Our cork stoppers offer excellent sealing, homogeneity and elasticity and can be used on beer, wine and sparkling wines.

#### MAIN CHARACHTERISTICS

- Natural, recyclable, biodegradable and reusable product derived from a renewable resource;
- Guaranteed organoleptic and sensorial neutrality (TCA guaranteed below detection thresholds);
- Excellent flexibility and elasticity, allowing for easy compression and excellent dimensional recovery and sealing properties.;
- Excellent sealing capacity at high pressure;
- Easy extraction;
- Low absorption levels;
- High homogeneity and structural stability;
- FSC available on request.

Characteristic		Specification	Method
Dimensional	Length	NV ± 0.5 mm	NP ISO 9727-1 / IM 21
	Diameter	NV ± 0.3 mm	NP ISO 9727-1 / IM 21
Physical	Apparent density	180 ± 40 Kg/m3	NP ISO 9727-2 / IM 21
	Moisture content	4 - 8 %	NP ISO 9727-3 / IM 13
Mechanical	Compression strength	70 +/- 30 daN	NP 2803-3 / IM 20
	Dimensional recovery	≥ 96 %	ISO 9727-4 / IM 18
	Cutting tension	7 daN / cm²	NP 2803-5 / IM 19
	Torsion angle	≥ 35 °	NP 2803-5 / IM 19
Performance	Extraction strength	25 ± 10 daN	ISO 9727-5 / IM 18
	Liquid seal capability	Absence of leakage at 1.2 bar	ISO 9727-6 / IM 01
	Resistance to boiling water	No disaggregation	NP 2803-7 / IM 02
	Water absorption at 50°C	≤ 20 %	IM 16
Chemical	Microbiology test	≤ 4 colonies / cork stopper	NP ISO 10718 / IM 24
	Residual peroxide	< 0,2 mg / cork stopper	NP 4502 / IM 22
	Solid residues	< 1 mg / cork stopper	NP ISO 9727-7 / IM 15
Organoleptical	Sensory analysis	Absence of strange odours	ISO 22308 / IM 05
	2,4,6-TCA	≤QL	ISO 20752 / IM 25
	2,3,4,6-TeCA	≤ DL	IM 26 - Internal method
	PCA	≤ DL	developed for detection
	2,4,6-TBA	≤ DL	and quantification of
	Geosmin	≤ DL	haloanisoles and geosmin
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IM – Internal method; DL and QL – Detection Limit and Quantification Limit by SPME/GC/MS calculated by internal method available under request. Note: These specifications are guaranteed at factory exit and may be changed without previous notice.

#### **TECHNICAL SPECIFIFCATIONS**

#### FOOD STANDARDS

All our cork stoppers are manufactured according to the International Code of Cork Stoppers Manufacturing Practices and comply with current regulations and legislation (European and FDA- Food and Drug Administration) for products in contact with foodstuffs.

#### RECOMMENDATIONS

Cork stoppers should be used within 6 months of the manufacture date and kept in their original packaging until required for use. Store in a clean, ventilated and odourless place, away from chlorine products, and with a stable temperature between 15-20°C and a 40-70% humidity.