





23.06.20

6 REPLACED IN SMART ASSEMBLY VERSION 19.01.09 PP LL COUNTRY FINISH CODE 5 RESTYLING 24.06.02 PP 164B 4 MODIFIED AS PER NORMATIVE GME 13.01 12/00 12.03.01 CD NOTES: 3 CANCELLED NOTE NUMBER 4 07.07.98 CD THIS DRAWING IS THE PROPERTY OF 0-1 AND MUST NOT BE REPRODUCED OR DISCLOSED INSERT: NO WITHOUT 0-1 WRITTEN AUTHORIZATION. PREFERENTIAL HOLE DIA. 17.5 ±0.5 AND NOTE NUMBER 5 04.06.98 CD I MODIFIED ENTRANCE BORE CONSTRUCTION PROFILES 27.02.97 CD ONLY TOLERANCED DIMENSIONS ARE GUARANTEED. No. DESCRIPTION CHK. DATE DRW.

7 UPDATED DIMENSIONING OF BB INTERNAL BORE DETAIL

Ø 31 MAX.

NECK DETAIL
SCALE 2/1

NOTE
ONLY THE DIMENSIONS INCLUDING A TOLERANCE
ARE TO BE GUARANTEED

- (|) NOMINAL DIAMETER TO SUIT GLASS MANUFACTURED
- 2 ALTERNATIVE CONSTRUCTION OF THE ENTRANCE BORE TO SUIT GLASS MANUFACTURED
 - THE RADIUS SHOULD LITE BETWEEN 0.5 AND 0.8
 AND BE AS NEAR AS POSSIBLE TO 0.5
- 4 CROWN OVALITY MAY NOT EXCEED 50% OF TOLERANCE
- (5)SEALING SURFACE ===
- 6 THE ENTRANCE BORE IS MESURED
 3 mm MAX. FROM THE TOP OF THE FINISH
- (7) THROUGH BORE mm 15.5 DIA
- 9 A CONTROLLED BORE OF 16.6 TO 15.6 MEASURED BETWEEN 1.5 AND 3.0 FROM THE TOP IS RACCOMENDED FOR BOTTLES WHICH ARE TO BE RELEASED AND/OR FOR STERILISATION.
 THE MINIMUM THROUGH BORE IS THEN TO BE 15 mm

EU_26_GME_13.01_H180_0733
26 H 180 Crown finish

EUROPE

FIN.REF.: CETIE GME 13.01 2003

OSED INSERT: NO
DISPLACEMENT:
DRW :: PIATTI CHK.: APPR.:

A - 3