



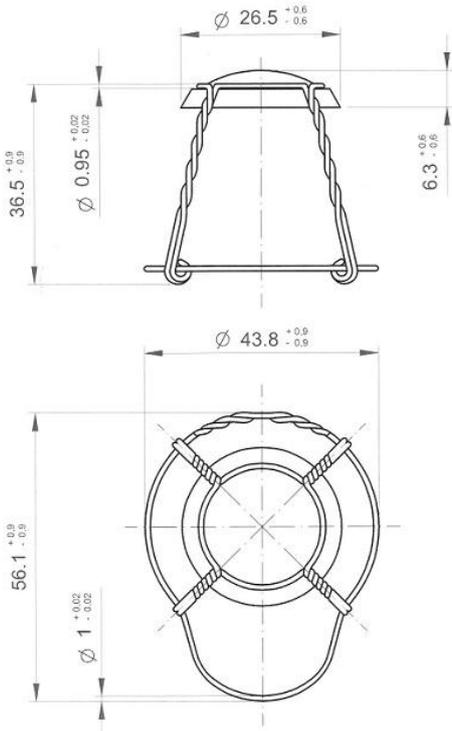
# TECHNICAL SPECIFICATIONS WIREHOOD

Doc. Nr.: VBIMI38L REV 03 ING 06.03.26  
Revision: 03      Pag.1/1

## FINISHED PRODUCT

**CUSTOMER:.....BERLIN PACKAGING  
NETHERLANDS S.V.  
ICAS Product code:.....VBIMI38L  
Customer Product code:.....**

### DIMENSIONAL CHARACTERISTICS



BELT DEVELOPED LENGTH 155 +/- 1 mm.

**MINI WIREHOOD  
FOOD SAFETY**  
Produced in accordance with GMP (Good Manufacturing Practices);  
**MATERIAL CODE FOR DISPOSAL: FE 40**

## PACKAGING

SPI 44

## RAW MATERIAL

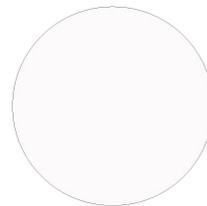
### Body and belt wire:

- **MATERIAL AND APPLICATION FIELD:**  
Galvanized mild steel wire for the production of wirehoods
- **PURITY:** Minimum 99.5% of pure zinc
- **ZINC COATING:** Min. 35g/m<sup>2</sup>
- **THICKNESS OF LACQUER COAT:** min. 10 µm
- **DIAMETER:** 1.00 mm ± 0.02
- **BREAKING POINT:** 320-450 N/mm<sup>2</sup> (determined according to ISO 6892-1)
- **ELONGATION:** minimum 23% (length of sample: 150 mm/ determined according to ISO 6892-1)
- **TWISTS ON DOUBLE WIRE:** minimum 55 (length of sample: 210 mm)

### Disc:

- **MATERIAL:** Electrolytic tin-plated metal sheet
- **QUANTITY OF NOMINAL TIN:** 2,8 gr/m<sup>2</sup>(min. 2,3 gr/m<sup>2</sup>) on both surfaces
- **HARDNESS OF THE MATERIAL:** scale TS260-TS275
- **THICKNESS:** 0.225 mm ± 0.01
- **TYPE OF PRINT:** Offset or digital.

**Diameter:** 30,5 mm



The colors you see are purely indicative